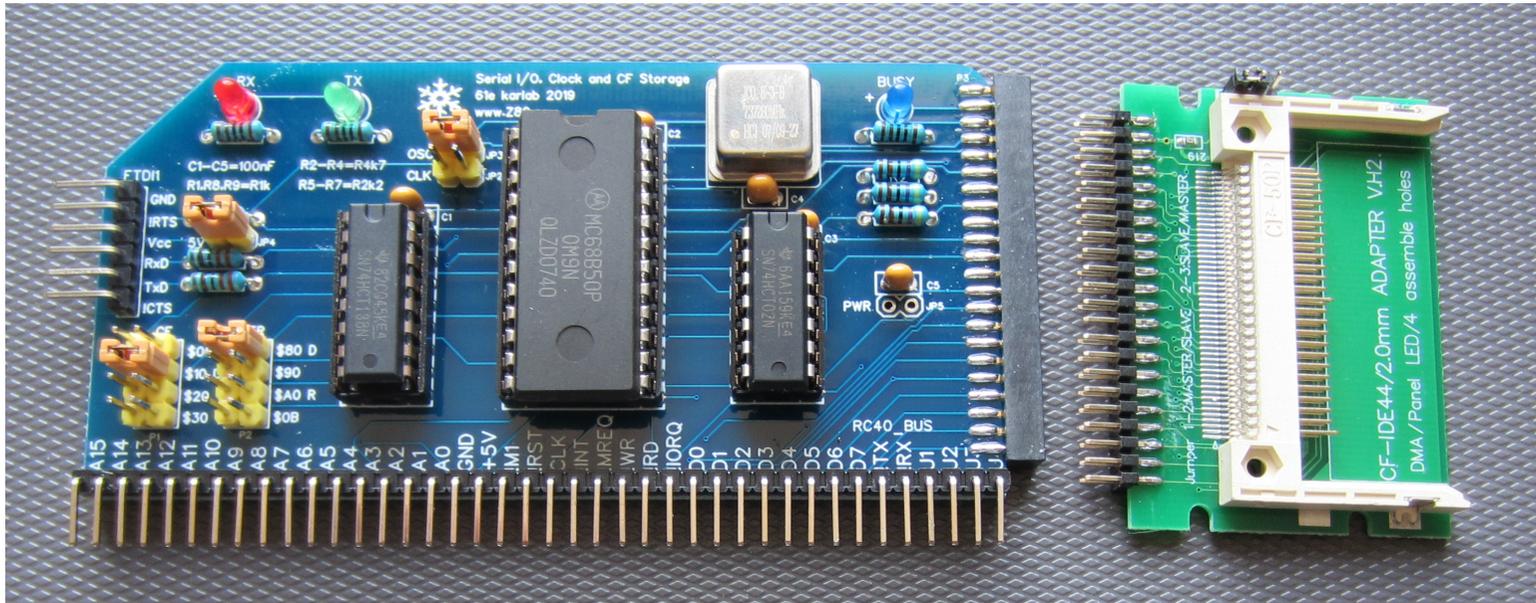


# 61e “The missing Module”



[www.Z80.no](http://www.Z80.no)

Karl Albert Brokstad

**Components for #61e full kit.**

The upgrade kit do not contain the MC68B50P ACIA.

1x PCB – 61e - design files can be freely downloaded from EasyEDA.com

1x MC68B50P ACIA

1x 74HCT138

1x 74HCT02

1x DIP-24 socket

1x DIP16 socket

1x DIP-14 socket

1x Compact Flash 44pin IDE adaptor

1x Crystal Oscillator rec. 7.3728 Mhz

5x 100nF capacitors (104)

2x 330 resistors

1x 1k resistor

3x 2k2 resistors

3x 4k7 resistors

3x LEDs

1x 44pin IDE connector

1x 40 pin angled male connector

1x 6 pin angled male connector

4x 4 pin straight male connector

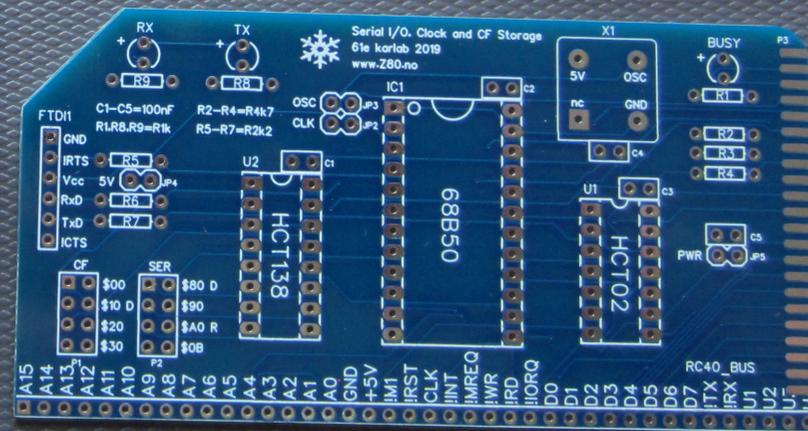
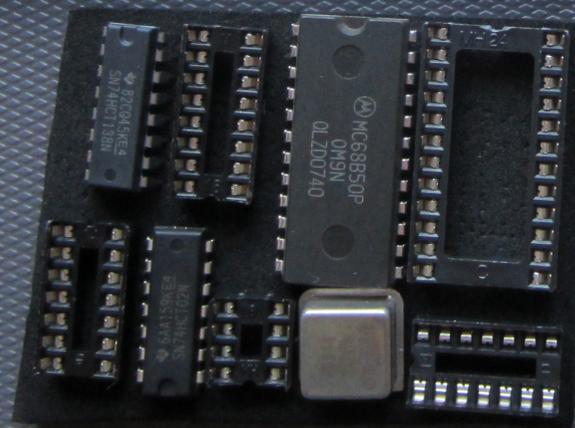
3x 2 pin straight male connector

4x jumpers

1x 128MB CF memory card (optional)

1

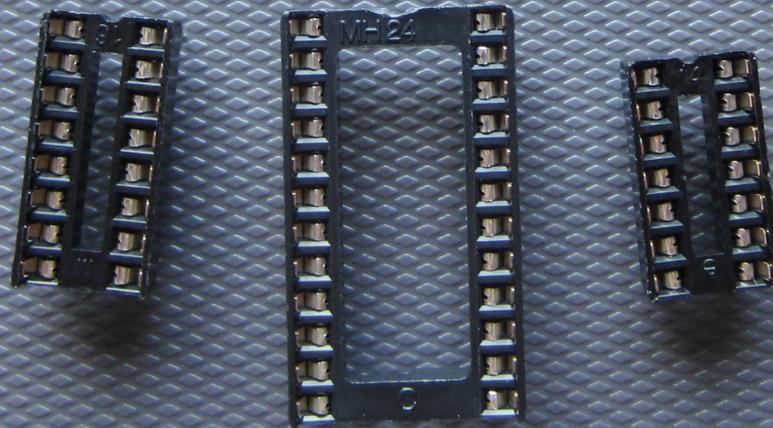
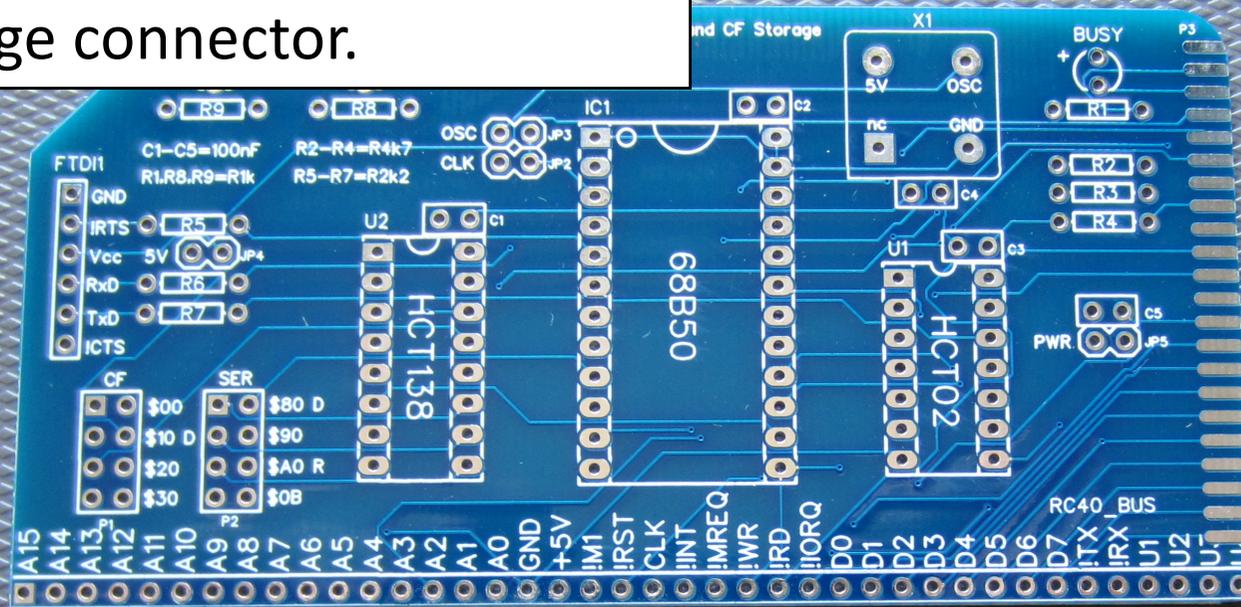
Open the package.





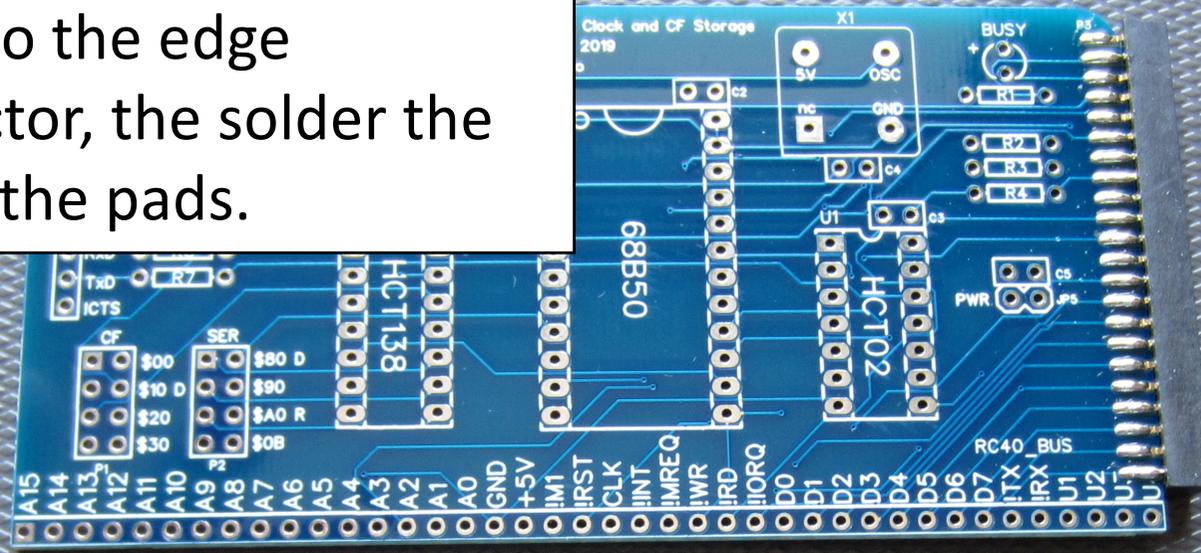
3

Align the 2x22pin female connector on to the right edge connector.



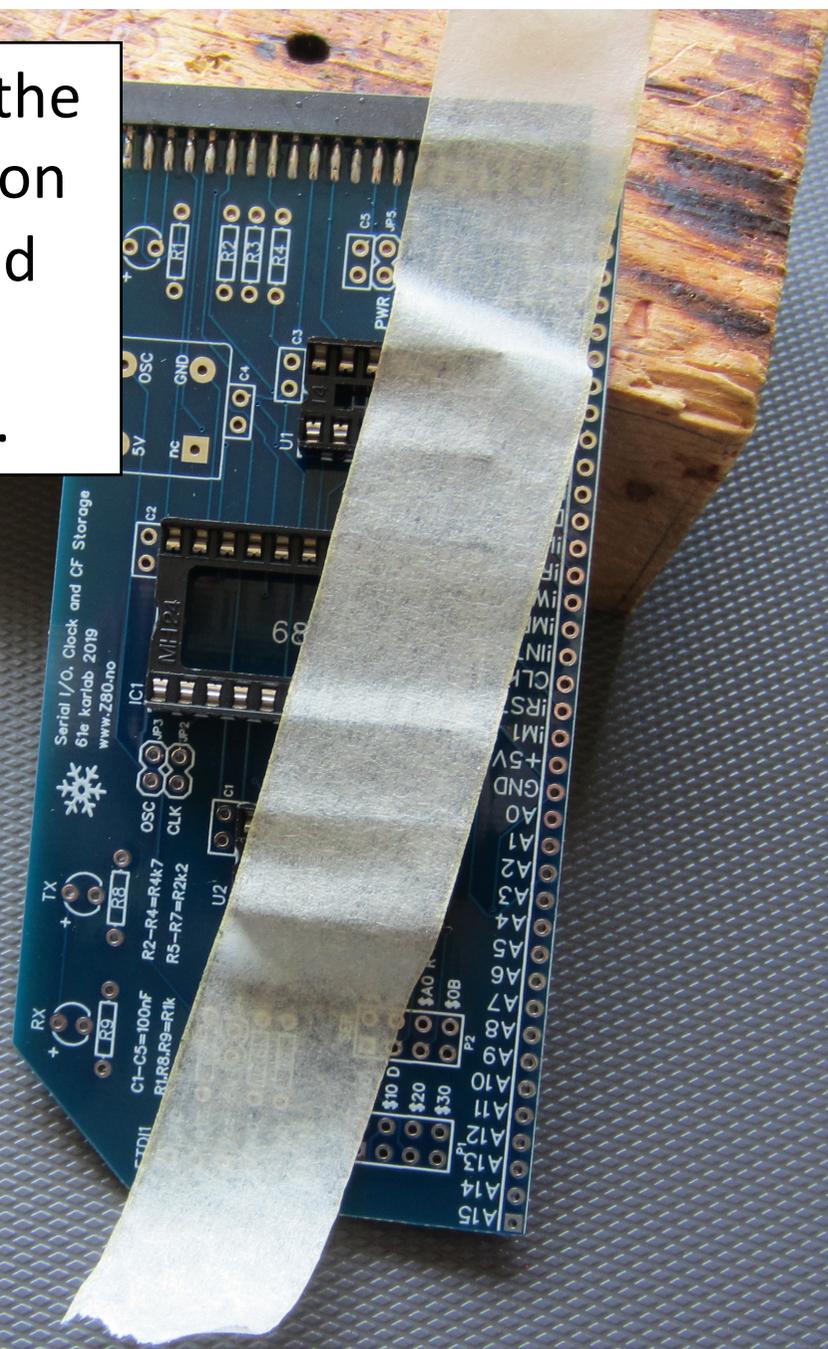
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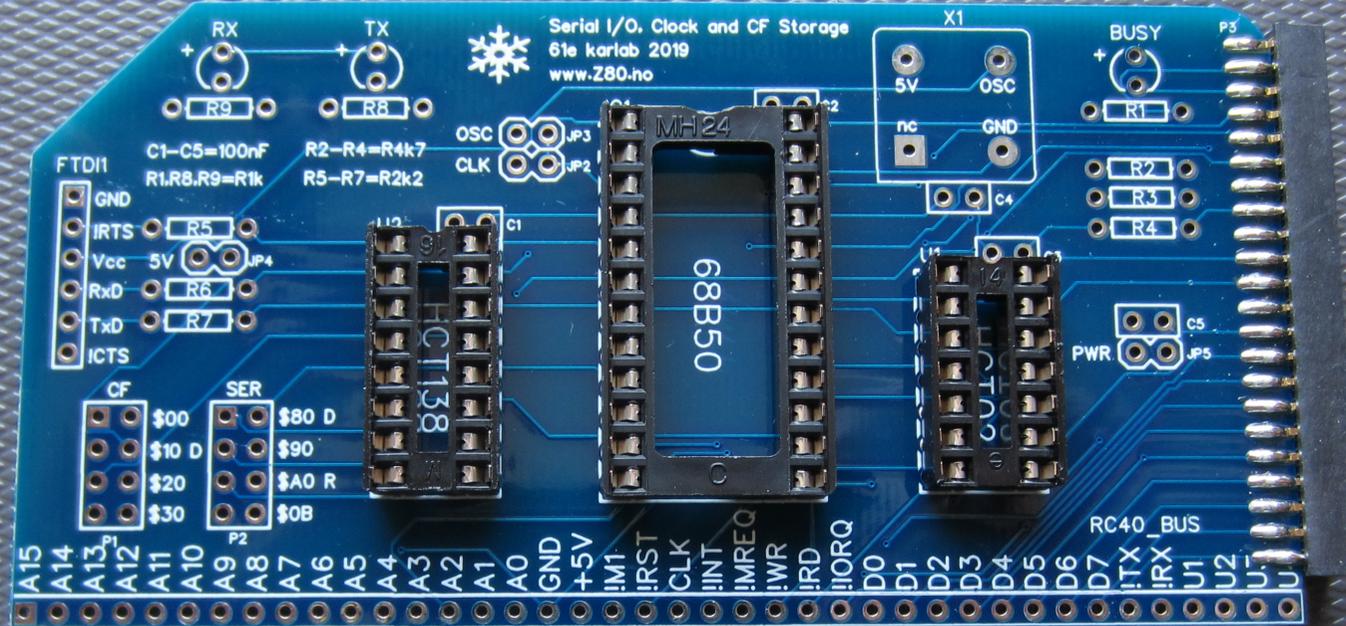
Solder one pad and check that the connector still aligns to the edge connector, the solder the rest of the pads.



5

Place the IC sockets on the board. There is a notch on the sockets which should point up. Secure the sockets with some tape.

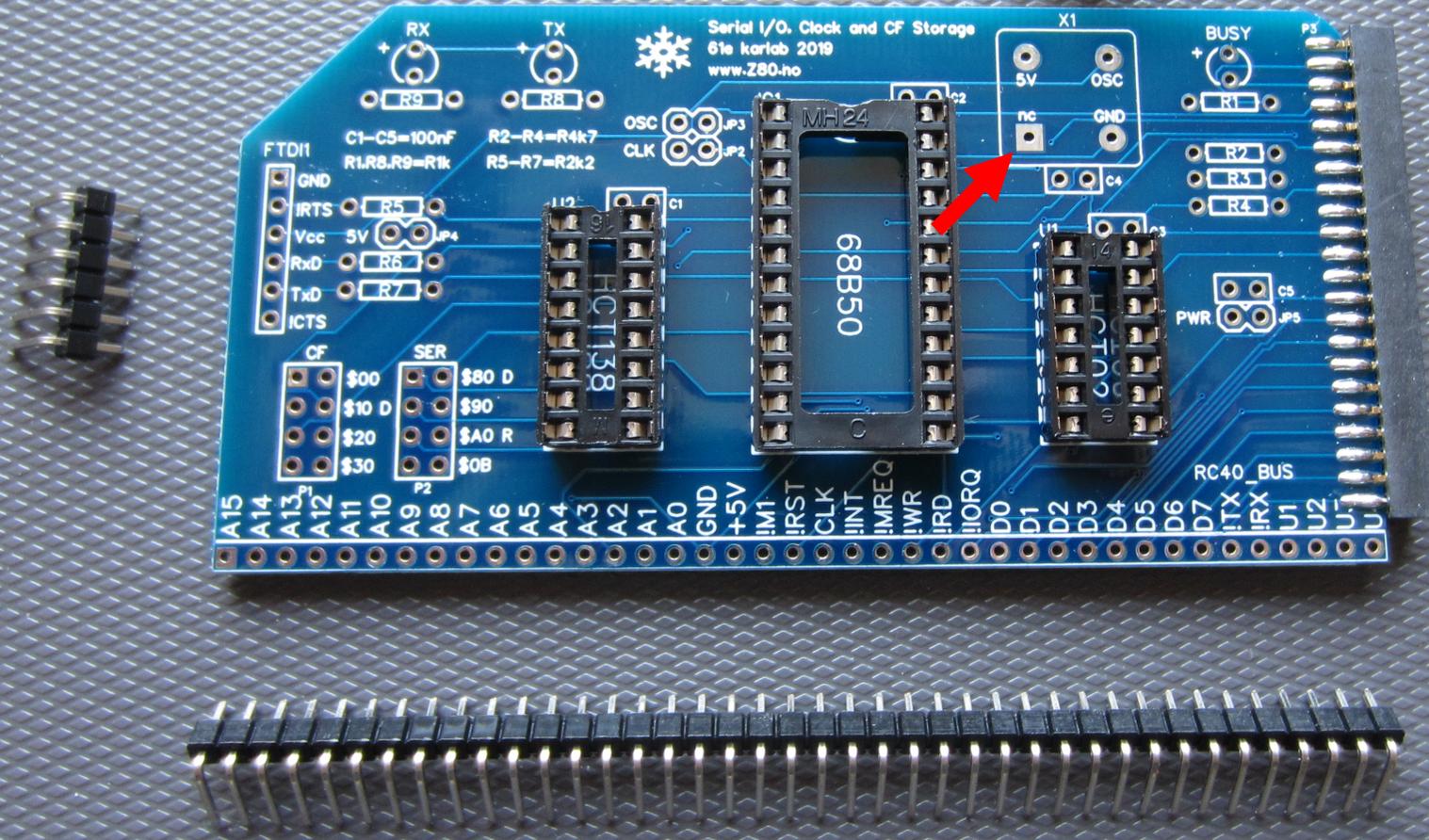
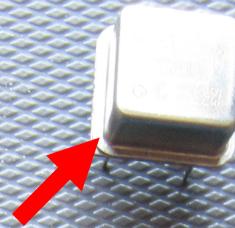


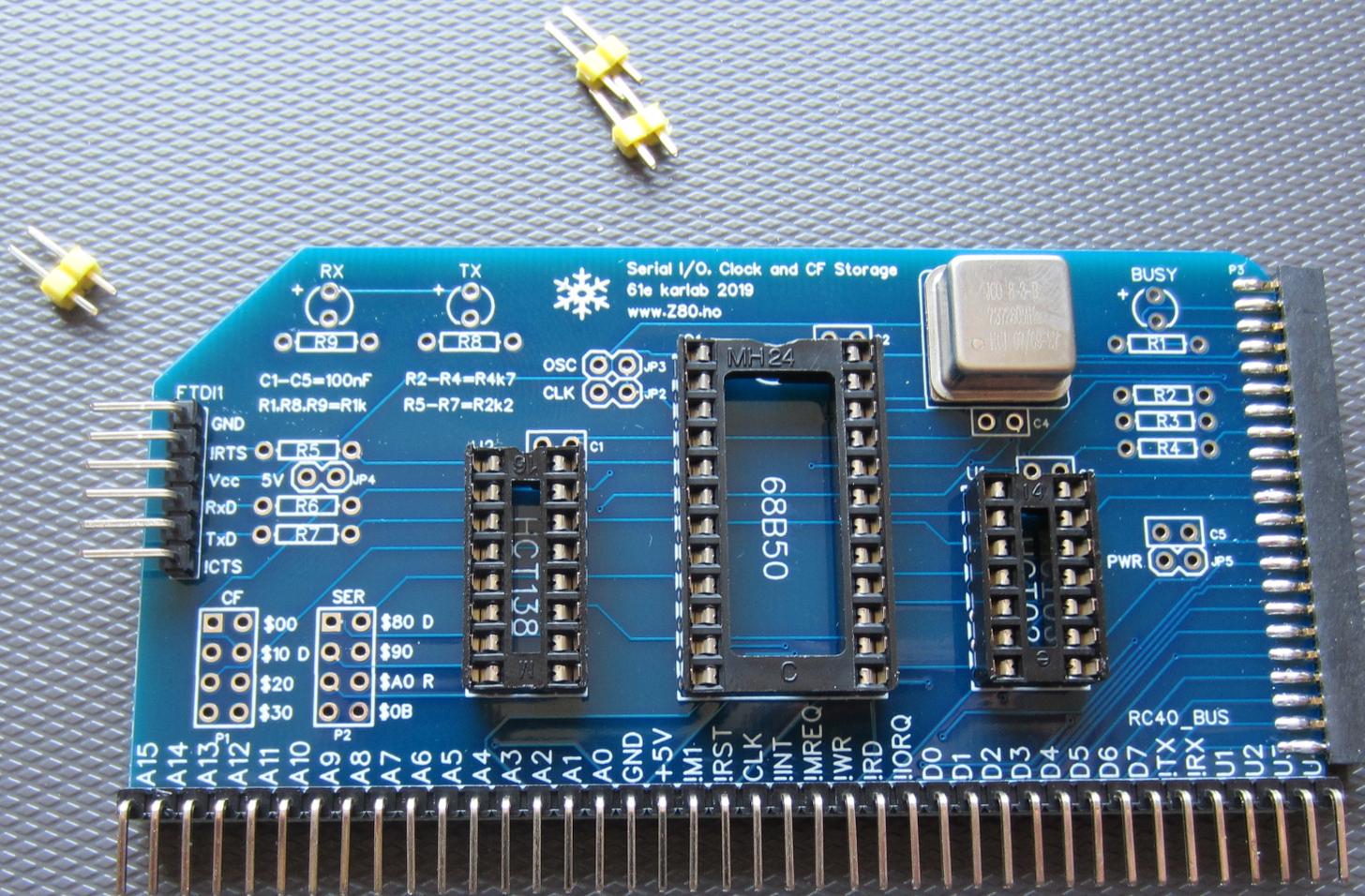


Turn the PCB and check that all the pins are protruding. Solder two pins in opposite corners of the socket. Check the sockets are even with the board before soldering the rest of the pins.

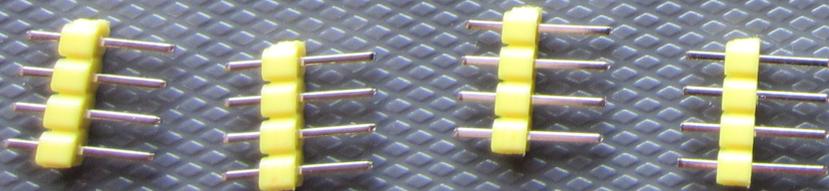
7

Mount the Oscillator, the 40pin bus connector and 6pin FTDI connector. Secure with tape and solder.

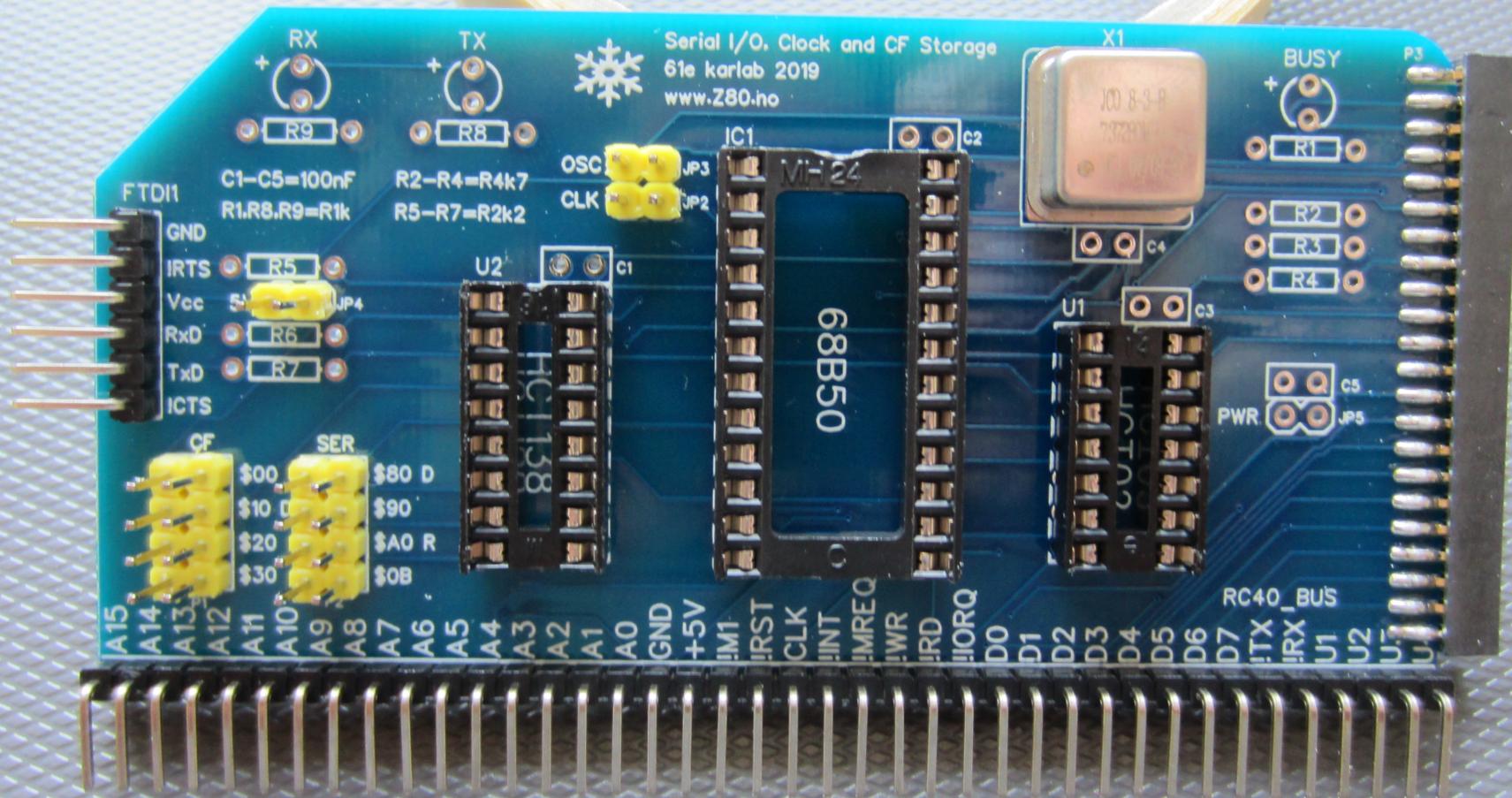




Mount the pins for the jumper switches. Use tape to secure when soldering.

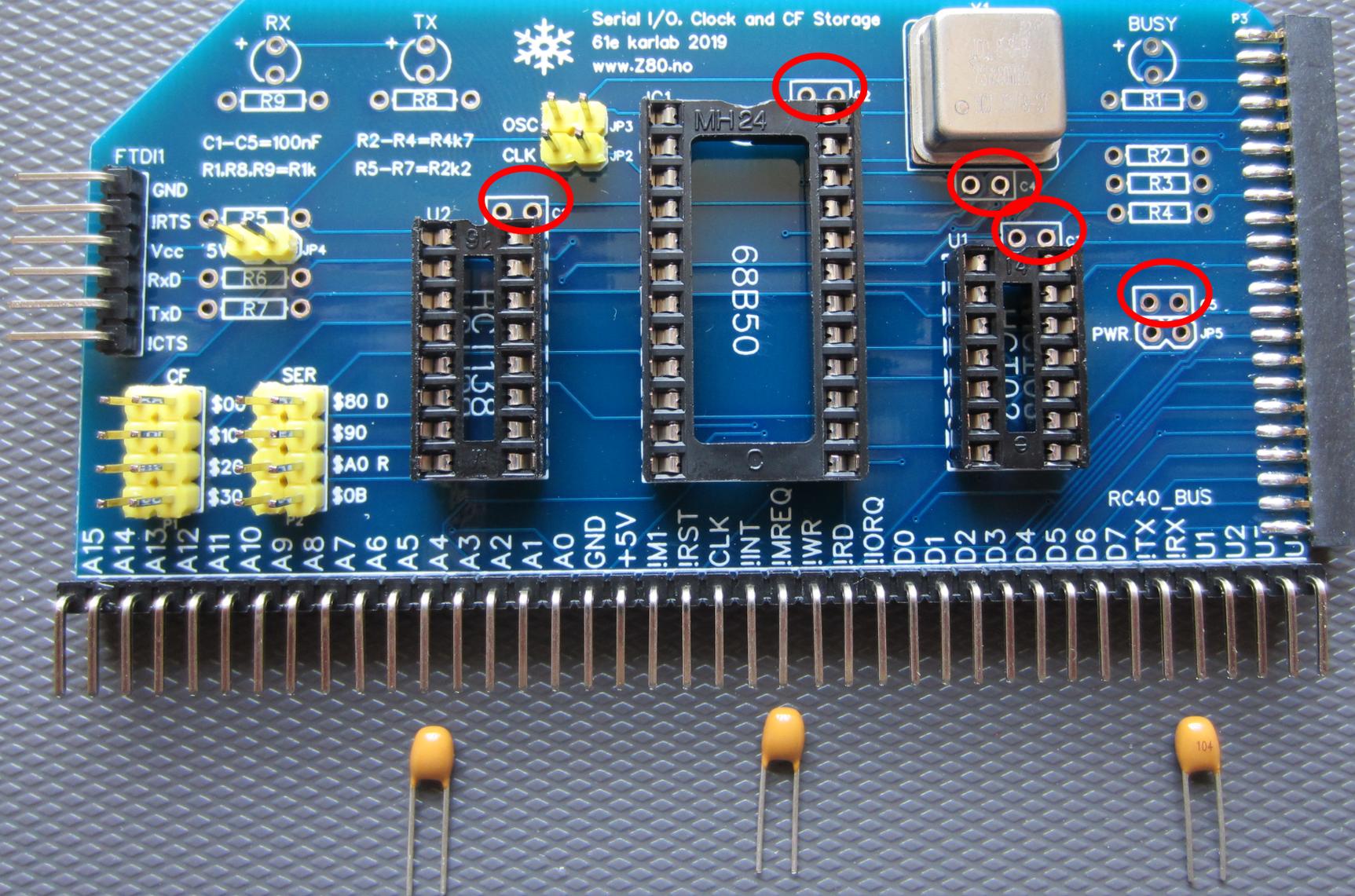


Inspect that all pins are aligned.

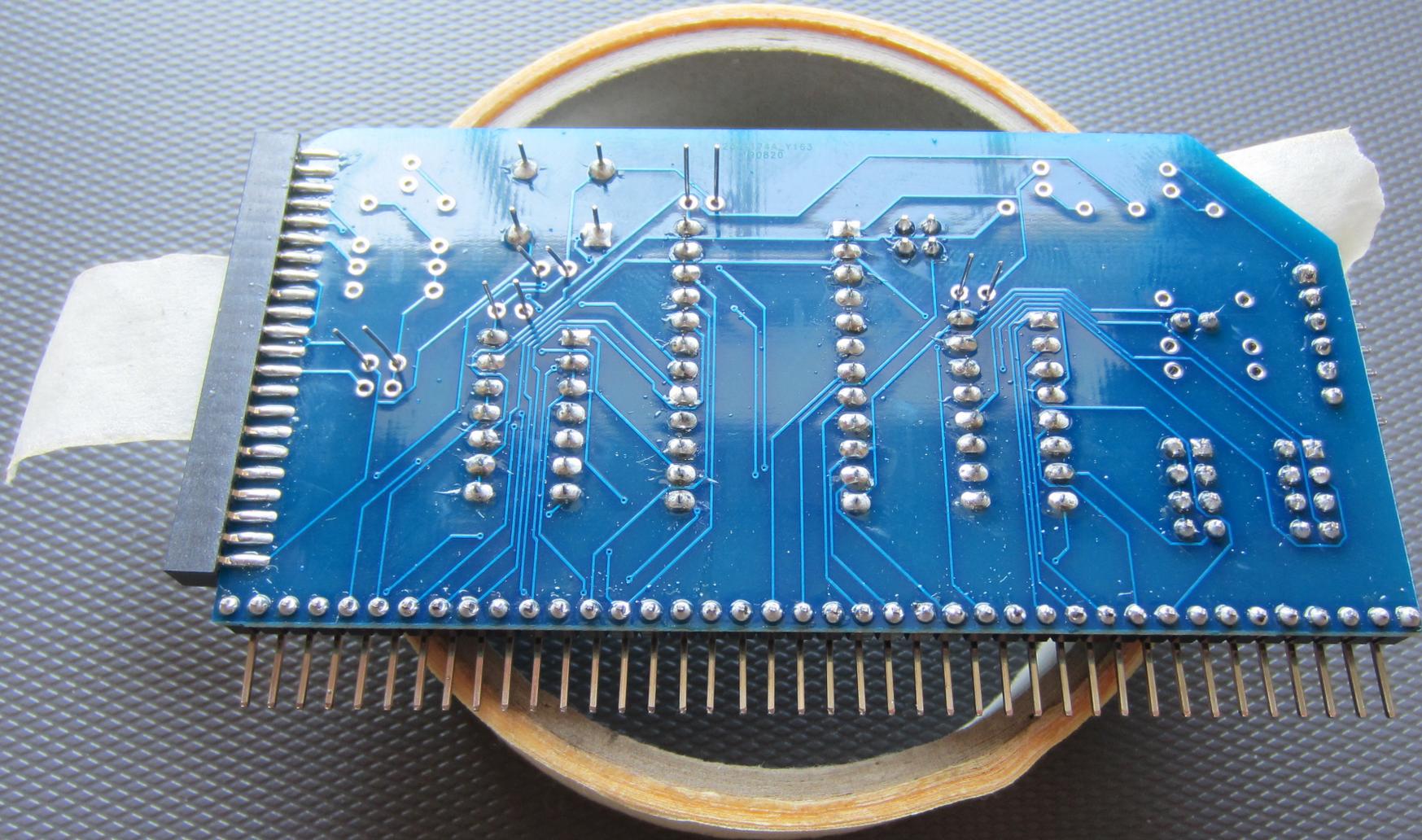




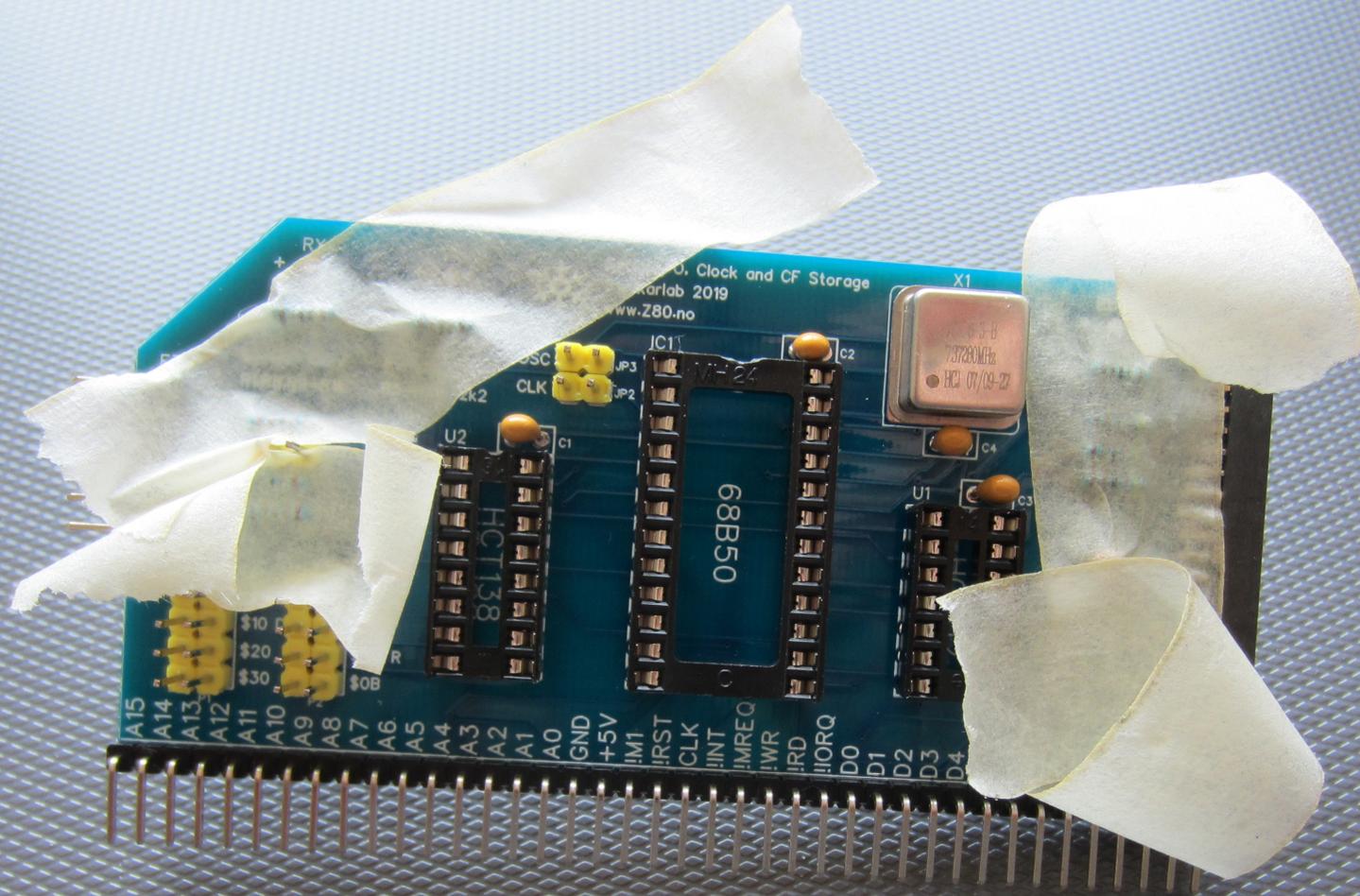
C1-C5; Mount the capacitors,  
100nF (104)



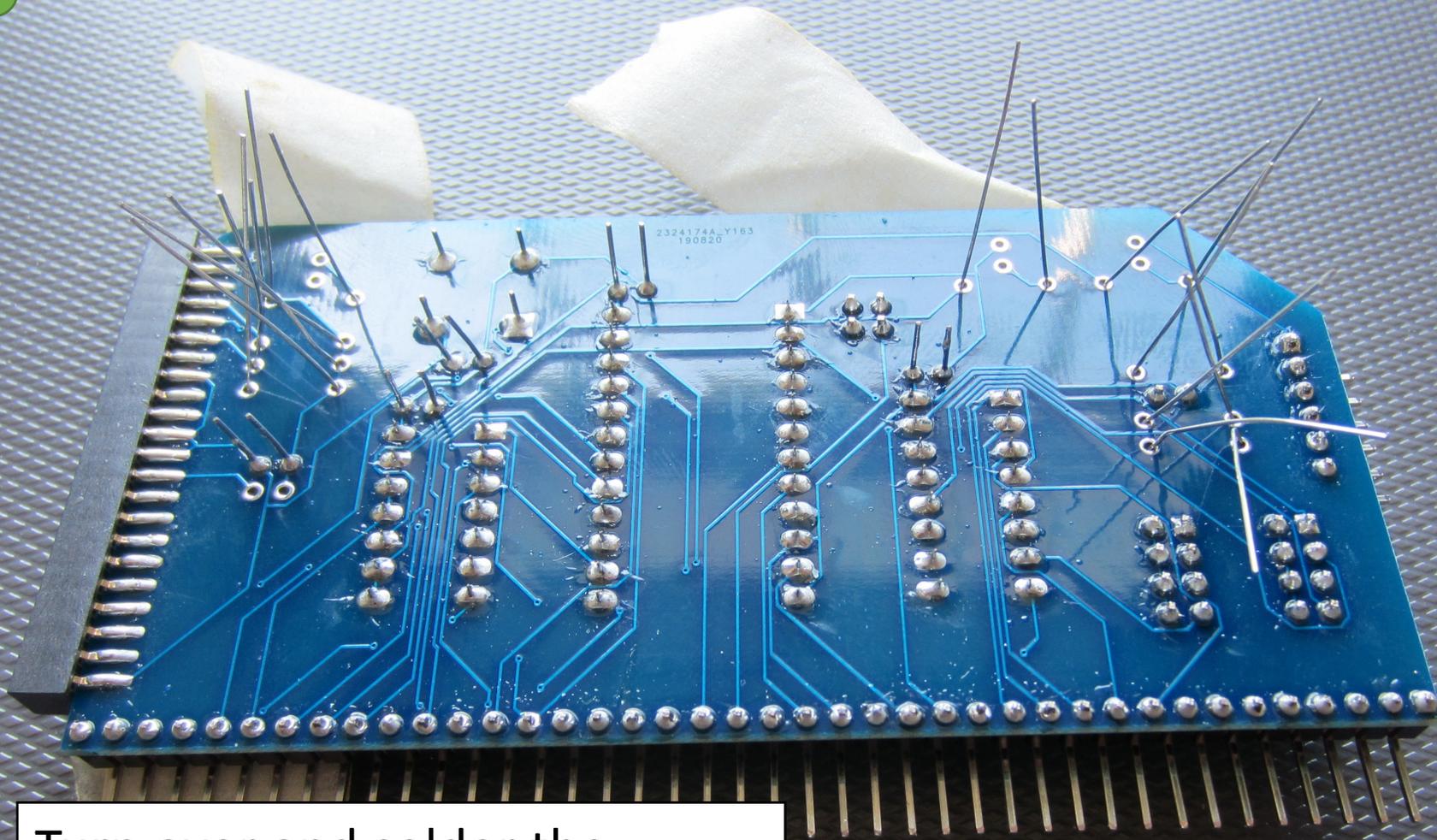
Again, secure with tape and solder.





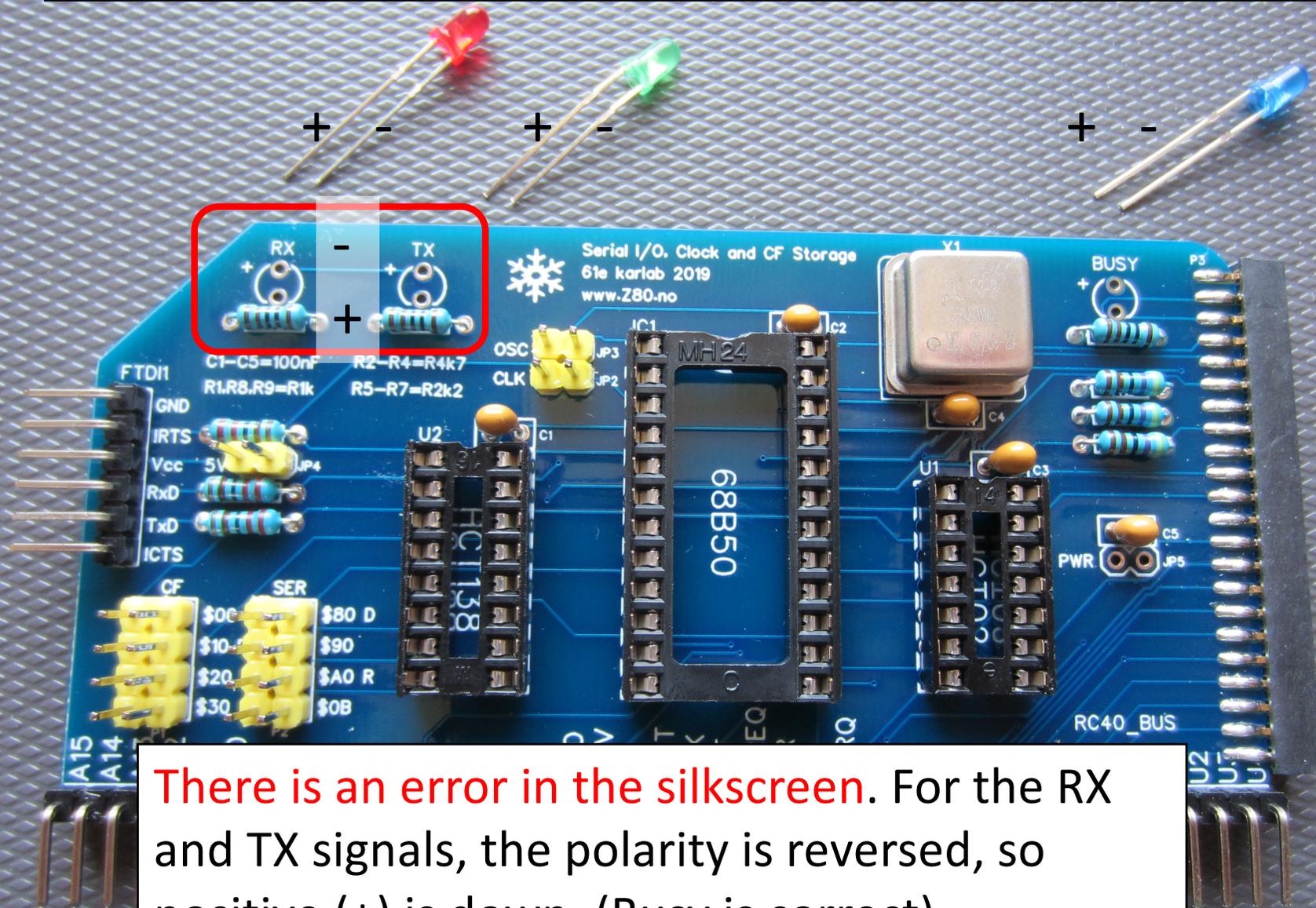


Again, keep the resistors in place with tape. It may not look pretty but it works.



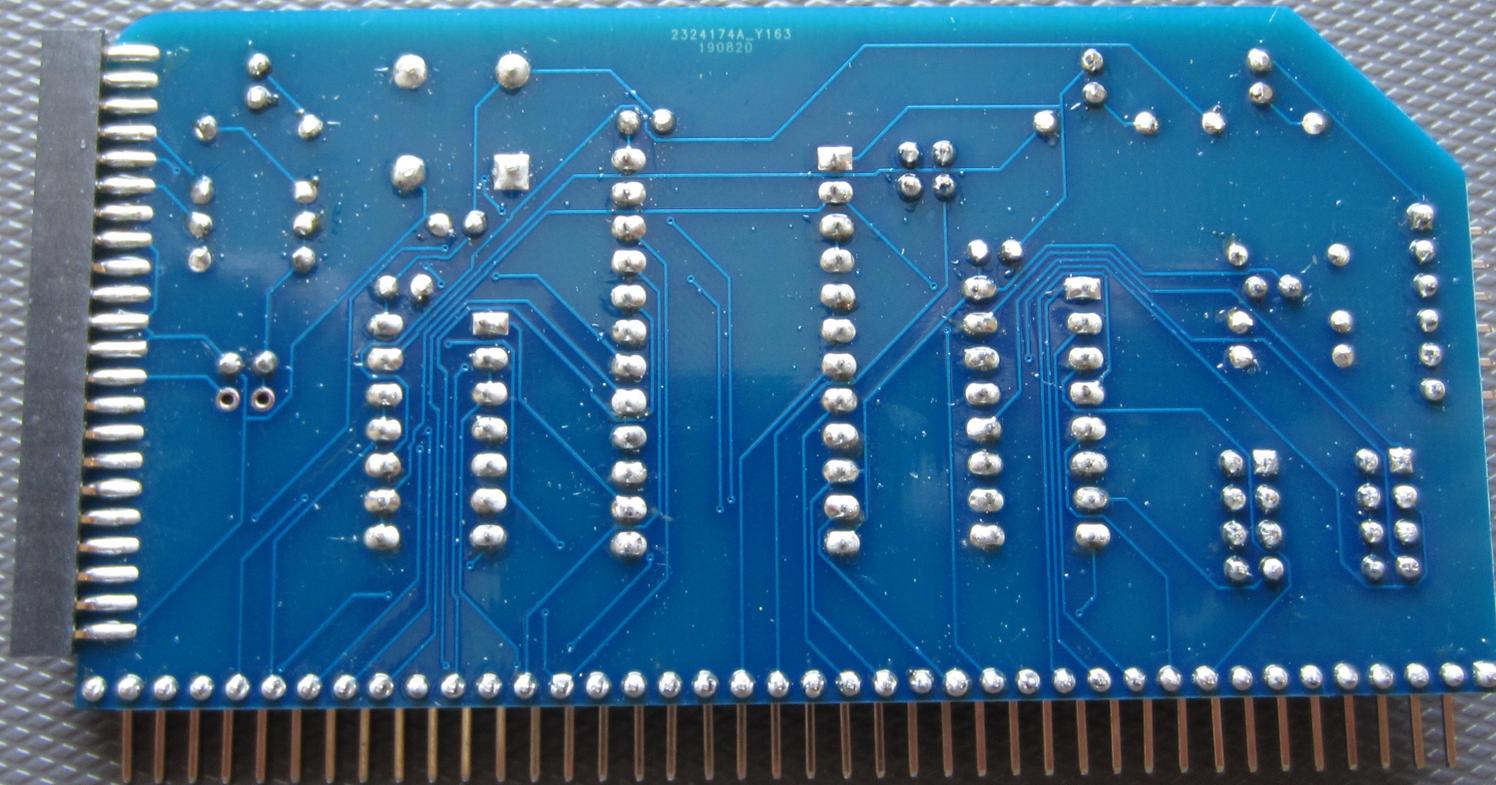
Turn over and solder the resistors. The legs on the resistors, capacitors and the oscillator needs trimming.

The polarity of the LEDs is important. The long leg is + and should be placed where indicated. Important note below.

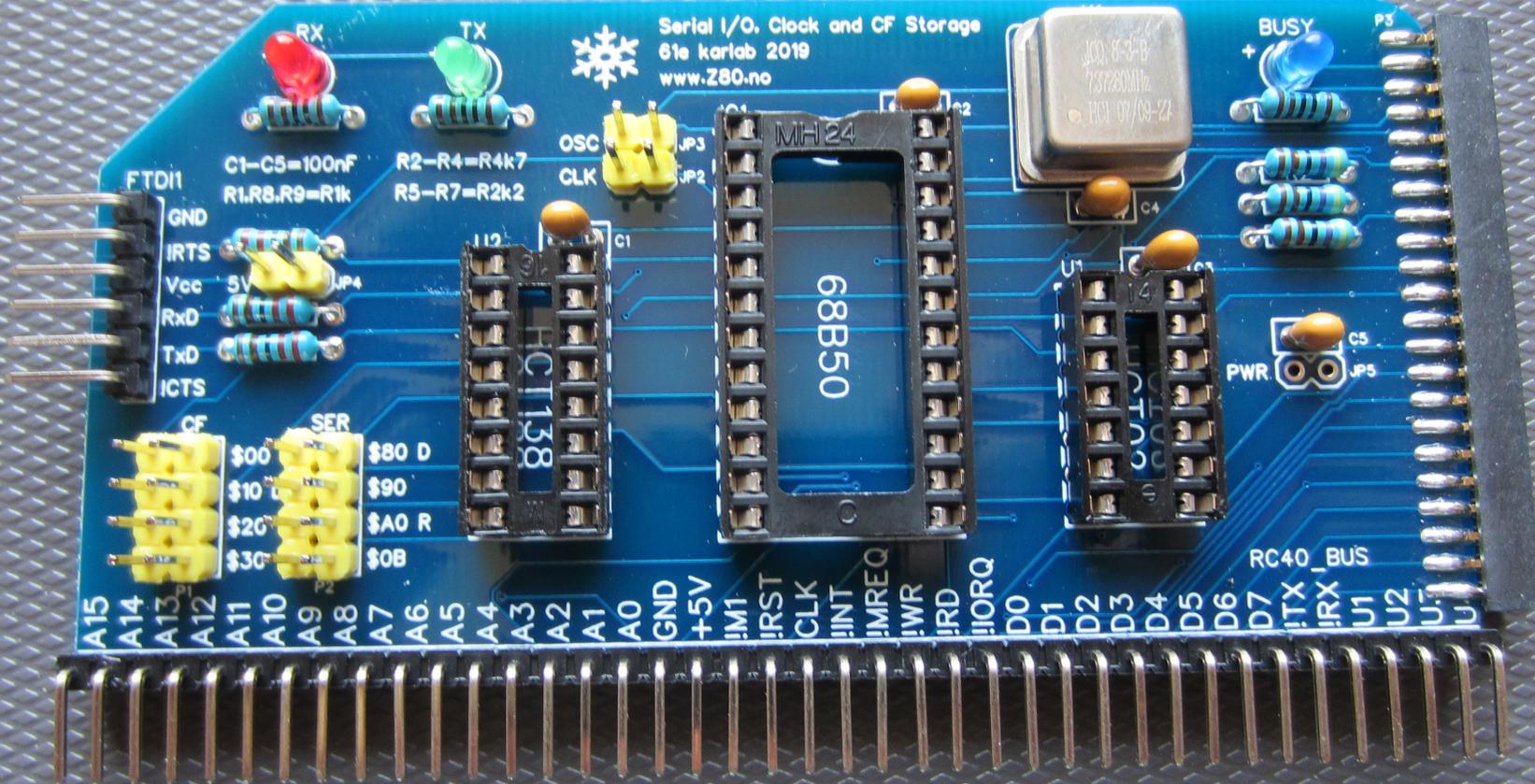


**There is an error in the silkscreen.** For the RX and TX signals, the polarity is reversed, so positive (+) is down. (Busy is correct)

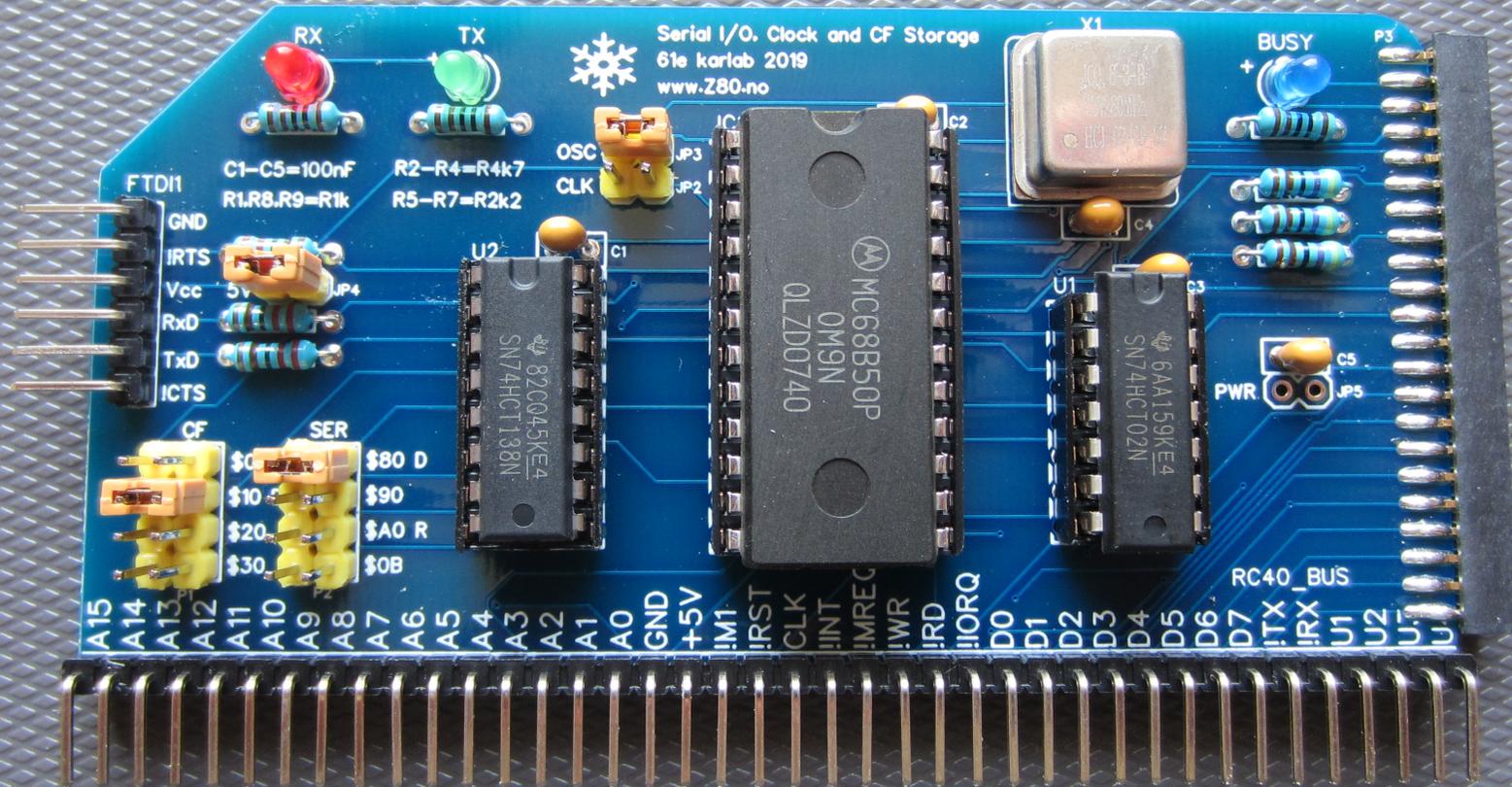
The back side of the finished soldered module



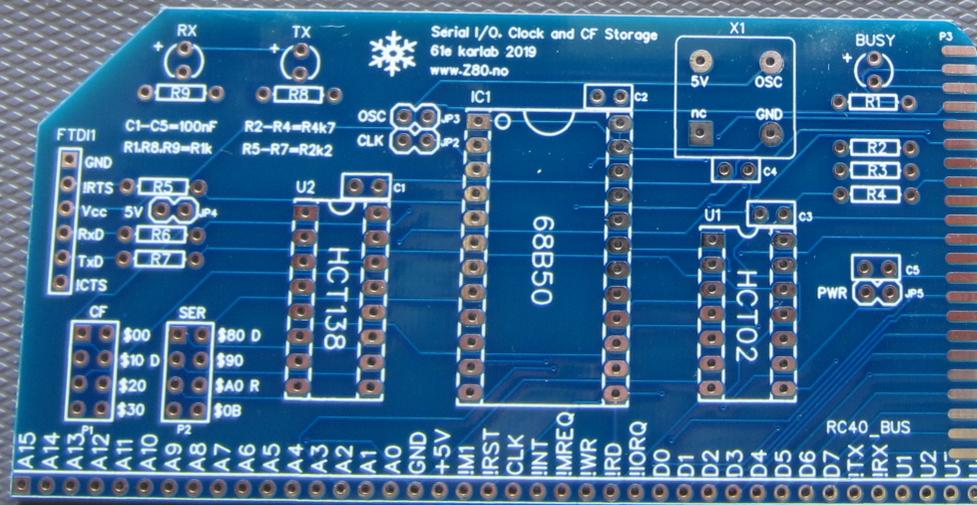
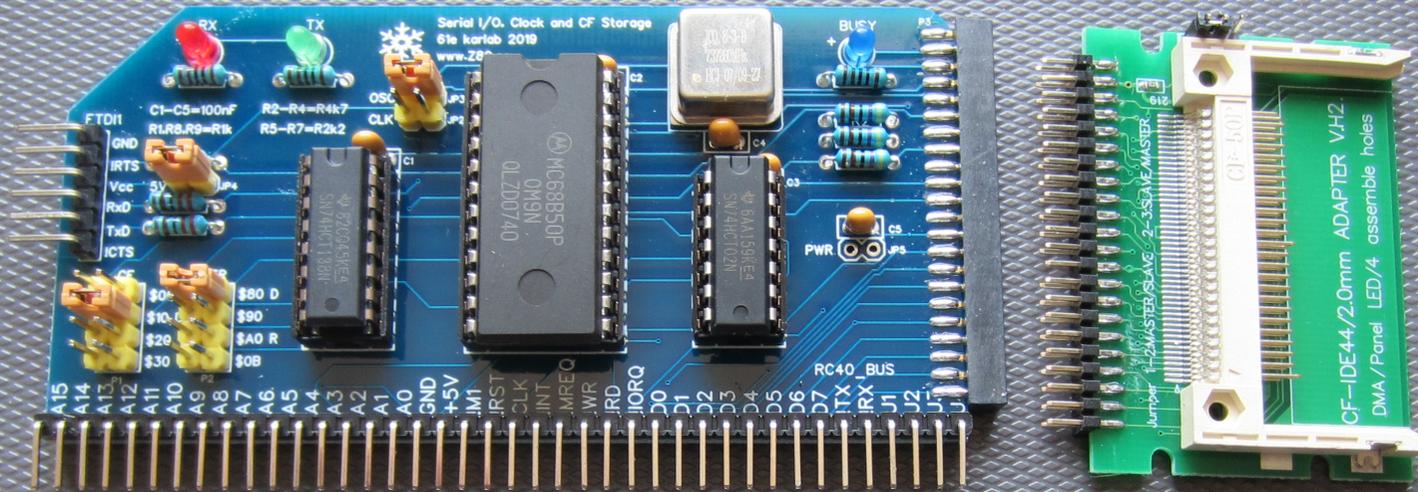
## The front side of the finished soldered module



The finished assembled module with the ICs inserted. The notch on the ICs should point up.



The last step, plug in the CF adapter card.





## 10. Test the module.

If it works..... Congratulation 😊.

If it doesn't work 😞.

- Check the jumpers are correct position, and the ICs and Oscillator are oriented correctly.
- Examine all the solder joints for missing joints, weak joints, solder bridges.
- Check no short-circuits on the bus
- Check continuity from bus to ICs. (follow the traces in the schematic)
- Terminal port setup is correct (115200, 8, N, 1) Hardware flow control (RTS/CTS)

I have made some trouble shooting guides on my homepage: [www.Z80.no](http://www.Z80.no)

- If you are stuck and can't find the fault, contact me PM.
- If you screw up during the assembly process, contact me PM.

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